



OXY-ACETYLENE SAFETY

- Rule # 1:** Blow out the cylinder valves before attaching the regulators.
- Rule # 2:** Release the adjusting screw before opening the cylinder valve.
- Rule # 3:** Don't stand in front of the regulator when opening the cylinder valve.
- Rule #4:** Open the cylinder valve slowly.
- Rule # 5:** Don't compress acetylene gas above 15 PSI.
- Rule # 6:** Purge the oxygen and acetylene lines.
- Rule # 7:** Always light the acetylene before opening the oxygen line.
- Rule # 8:** Never use oil or grease around oxy-acetylene equipment.
- Rule # 9:** Never use oxygen as a substitute for compressed air.
- Rule #10:** Keep heat, flames and sparks away from combustibles.

WHEN IN DOUBT, CHECK WITH YOUR SUPERVISOR.

This chart is provided courtesy of NHADA Loss Prevention Department.